From W7-X to a HELIAS Fusion Power Plant: Motivation and Options for an Intermediate-Step Burning-Plasma Stellarator

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From W7-X to a HELIAS Fusion Power Plant: Motivation and Options for an Intermediate-Step Burning-Plasma Stellarator

F. Warmer*, C.D. Beidler, A. Dinklage, R. Wolf, and the W7-X Team

*Max Planck Institute for Plasma Physics, D-17491, Grefswald, Germany

Abstract

As a starting point for a more in-depth discussion of a research strategy leading from Wendelstein 7-X to a HELIAS power plant, the step from Wendelstein 7-X to a fusion power plant is looked upon from different perspectives. The first approach discusses the extrapolation of selected physics and engineering parameters. This is followed by an examination of advancing the understanding of stellarator optimisation. Finally, combining a dimensionless parameter approach with an empirical energy confinement time scaling, the necessary development steps are highlighted. From this analysis it is concluded that an intermediate-step burning-plasma stellarator is the most prudent approach to bridge the gap between W7-X and a HELIAS power plant. Using the systems code PROCESS, a range of possible conceptual designs is analysed. This range is exemplified by two bounding cases, a fast-track, cost-efficient device with low magnetic field and without a blanket and a device similar to a demonstration power plant with blanket and net electricity power production.

Keywords: HELIAS, Research strategy, intermediate-step burning-plasma stellarator, systems studies

1. Introduction

One of the high-level missions of the European Roadmap [2] to the realisation of fusion energy is to bring the HELIAS stellarator line to maturity. The near-term focus is the scientific exploitation of the Wendelstein 7-X experiment in order to assess stellarator optimisation in view of economic operation of a stellarator fusion power plant [3]. W7-X will play a decisive role for these studies but may turn out to be too small to investigate stellarator burning-plasma issues. Therefore, an intermediate burning plasma stellarator appears prudent to mitigate the risks which would otherwise arise from the incomplete physics basis [4]. A decision on the necessity of a burning plasma experiment, however, must await the results of high-performance steady-state operation of W7-X and the fusion phase of ITER.

To be more specific, the optimisation of fast-particle confinement needs to be proven, especially involving collective effects in burning plasmas within a sufficiently large plasma volume [5]. 3D-specific, Alfvénic instabilities may give rise to physics which cannot be explored in tokamaks (like ITER) [6]. In addition, looking at the extrapolation of relevant physics and engineering parameters, the step from W7-X directly to a power plant, is for some of those quantities significant (e.g. energy of the magnet system, stored energy in the plasma, heating power, $P/R$, fusion power gain, triple product, normalised gyroradius).

These arguments lead to the concern that a direct step from W7-X to a HELIAS reactor bears large scientific and technological risks. Plasma conditions anticipated in a burning plasma experiment of smaller size than a reactor are therefore investigated to assess the potential for risk mitigation with an intermediate-step, burning-plasma HELIAS device. Such a device will require far fewer resources than a reactor due to its smaller size, much relaxed requirements for structure materials (dpa limits) and space. At the same time, this intermediate-step device offers accessibility for scientific exploration and could also serve as a facility for fusion engineering tests. Such an approach would offer synergy effects in line with the parallel development of technology for tokamaks.

This work discusses the latest developments towards a stellarator power plant using three methods: the extrapolation of selected physics and engineering parameters, the consideration of progress in stellarator optimisation, and the application of dimensional analysis techniques. The revealed gaps in physics and engineering understanding are presented in section 2 considering today’s point of view. A risk-reducing strategy foresees an intermediate-step stellarator to bridge those gaps and the resulting high-level requirements for such a device are outlined in section 3. On this basis, systems studies have been carried out for two possible devices with different technological sophistication and the results are presented in section 4. The economic aspects of these different concepts are compared in section 5 and the implications and conclusions of this work are summarised in section 6.

2. Development steps towards a stellarator power plant

The understanding of the physics and technology of stellarators has made significant progress in recent years. Essential contributions came from the design process for the construction of W7-X (stellarator optimisation [7]), from the construction experience itself [8], and from the ongoing theoretical work during the construction phase [9,10]. Nevertheless, stellarators are still less mature than tokamaks. The underlying reason is the three-dimensionality of the magnetic configuration which produces a rotational transform by magnetic field coils without needing a toroidal field current, but also introduces an additional level of complexity. As a consequence, stellarators need an elaborate optimisation procedure [11] to fulfil basic
confinement properties. Before the advent of high-performance computers, this problem could not be solved. In addition, the 3-dimensional configuration offers more degrees of freedom to find the optimum magnetic field configuration. This, however, also means that finding and empirically testing the optimum configuration can be a very costly procedure. The optimisation, which forms the basis of the W7-X design, already includes an extensive set of criteria. However, it is not immediately obvious how to extrapolate to a HELIAS power plant, even assuming that the optimisation can be verified in the coming years of W7-X operation.

2.1 Extrapolation of Physics and Engineering Parameters

To improve the understanding of the necessary steps between W7-X and a power plant one can look at several aspects. First, one can compare important physics and engineering parameters. An overview, comparing such parameters for W7-X, ITER and a HELIAS power plant, is given in Table 1. The ITER values are taken from [14]. ITER is included in this discussion because it represents a confinement experiment aiming at achieving burning fusion plasma which can be characterised by an alpha-power exceeding the auxiliary heating power, i.e. $P_\alpha > P_{aux}$ or $Q > 5$. Extrapolating from the W7-X design, the HELIAS 5-B has the typical parameters of a stellarator fusion power plant [13]. The increase of the size of the devices, e.g. reflected by the plasma volume, and the increase of the magnetic field strength is required to achieve the necessary energy confinement times which for a burning fusion plasma or even an ignited plasma have to be in the range of a few seconds. The magnetic field strength, however, is limited by the mechanical forces [10] which have to be accommodated by the support structure, and by the available superconductor technology. Interestingly, the magnetic field strength of ITER is similar to the HELIAS 5-B values. In fact, the case has been made that a HELIAS 5-B could use the ITER toroidal magnetic field technology [15]. As a consequence, the triple product rises by about two orders of magnitude. While also plasma densities and temperatures increase, the dominating part of the increase of $nT_\tau$, when going from W7-X to ITER or a HELIAS, is the increase of the energy confinement time by about a factor of ten. Comparing the $\beta$-values, the expected stability limit for W7-X already has the value of a power plant. This is in contrast to tokamaks which require a further increase to achieve the desired pulse lengths when extrapolating from ITER to a demonstration power plant [16]. The steady-state heating power of W7-X, given in the $t_{aux}$-table is the initial value (the numbers in paranthesis represent a possible power upgrade).

W7-X will not be operated with tritium. Therefore, the heating power comes entirely from external sources. Nevertheless, the heating technology using electron-cyclotron resonance heating (ECRH) is, at least for a stellarator power plant, a promising candidate. As stellarators do not need any significant amount of current drive. In ITER the heating power is composed of alpha-heating and auxiliary heating. The HELIAS 5-B is assumed to operate ignited. Thus, the auxiliary heating during steady-state operation is zero. This does not mean that auxiliary heating systems are not required. Depending on the actual confinement time and impurity content during plasma build-up heating power on the order of 100 MW may become necessary [13]. The heating power divided by the plasma surface area gives an approximate value for the average heat flux reaching the in-vessel components assuming a completely homogenous heat deposition. Plasma radiation supports such a homogenous distribution, but full homogeneity will never be achieved.

With respect to these values the different devices do not lie so far apart. In contrast, the $P/R$-scaling considers the heat-flux arriving in the divertor assuming that the power decay length does not change with size [10]. This means, the wetted area on the divertor scales only with $R$, but as the power must be exhausted by the divertor, a consequent figure-of-merit for the power exhaust results in $P/R$ [20], which has in particular been used in ASDEX Upgrade to mimic conditions to be expected in ITER and beyond [21].

Here, the step from W7-X to a HELIAS results in a factor in $P/R$ of about ten. ITER lies in-between. The much larger aspect ratio of the stellarator devices leads to generally lower values of $P/R$ which helps to reduce the peak heat-fluxes. However, one should also keep in mind that the magnetic island divertor as tested in W7-AS and realised in W7-X [22] is different in many other aspects to the poloidal divertor used in ITER. The long connection lengths of the open magnetic field lines in the scrape-off layer of an island divertor configuration (about 300 m in W7-X, 110 m in ITER and about 1200 m in a HELIAS [23]) support the broadening of the power deposition zones. On the other hand, while the strike zones are toroidally continuous in a poloidal divertor, they are discontinuous along the helical coordinate of the island divertor leading to a focusing of the power. The peak heat-fluxes which form the basis of the $W7$-X and ITER divertor designs are the same. The lower value for the HELIAS 5-B takes into account that, in order to achieve a reasonable full power life time in the presence of the neutron fluxes expected in a power plant, the heat flux reaching the divertor has to be reduced [16].

Finally, Tab. 1 also shows the average neutron fluxes expected for the ITER $Q = 10$ operation and for the HELIAS power plant. Although the fusion power is much larger in the HELIAS 5-B device the average neutron flux increases only by a factor of two since its aspect ratio is much larger. However, the main difference between ITER and any power plant like device are the integrated neutron fluxes which over time determine the life-time of the in-vessel components and the blanket. While ITER is designed for neutron load range corresponding to dpa values below $<10$ dpa [24], the highly loaded components of a power plant will have to achieve 100 to 150 dpa to accomplish sufficiently long intervals between the replacement of divertor and blanket [25]. Here, the larger aspect ratio of the HELIAS compared to a tokamak DEMO helps as the neutron fluxes normalised to the fusion power decrease by about a factor of two thereby increasing the lifetime of the exposed components. Comparing the spatial neutron flux distribution in the plasma vessel and normalising the values to the fusion power the values range between $0.32 \pm 0.06 \cdot 10^{-2} m^{-2}$ for a 1.57 GW tokamak DEMO [26] and $0.07 \pm 0.50 \cdot 10^{-2} m^{-2}$ for a 3 GW HELIAS [18].

2.2 Advances in Stellarator Optimisation

Another viewpoint concerning how to extrapolate from W7-X to a power plant is obtained by looking at the original physics optimisation of W7-X and comparing it to the scientific progress during the construction period of W7-X. The original optimisation forming the basis of the W7-X design comprised
Table 1: Selected physics and engineering parameters of W7-X [3], ITER [12] and HELIAS-5B [33].

<table>
<thead>
<tr>
<th>Parameter</th>
<th>W7-X</th>
<th>ITER</th>
<th>HELIAS 5-B</th>
</tr>
</thead>
<tbody>
<tr>
<td>Major Radius / (average) minor radius [m]</td>
<td>5.5 / 0.55</td>
<td>6.2 / 1.8</td>
<td>22 / 1.8</td>
</tr>
<tr>
<td>Plasma volume [m$^3$]</td>
<td>30</td>
<td>830</td>
<td>1400</td>
</tr>
<tr>
<td>Magnetic field on axis</td>
<td>2.5 T</td>
<td>5.3 T</td>
<td>5 – 6 T</td>
</tr>
<tr>
<td>$nT$ [$10^{20}$m$^{-3}$keV$^{-1}$s]</td>
<td>$\sim$ 1</td>
<td>$\sim$ 30</td>
<td>$\sim$ 50</td>
</tr>
<tr>
<td>Volume-averaged thermal $\beta$</td>
<td>5%</td>
<td>2.5%</td>
<td>5%</td>
</tr>
<tr>
<td>Steady-state heating power [MW]</td>
<td>10 (18)</td>
<td>120</td>
<td>600</td>
</tr>
<tr>
<td>Average heat-flux to invessel components [MW/m$^2$]</td>
<td>0.08 (0.15)</td>
<td>0.2</td>
<td>0.4</td>
</tr>
<tr>
<td>$P/R$ [MW/m]</td>
<td>1.8 (3.6)</td>
<td>19.4</td>
<td>27</td>
</tr>
<tr>
<td>Divertor heat-flux limit [MW/m$^2$]</td>
<td>10</td>
<td>10</td>
<td>5</td>
</tr>
<tr>
<td>Fusion power [MW]</td>
<td>–</td>
<td>400</td>
<td>3000</td>
</tr>
<tr>
<td>Burning-plasma Fusion Gain $Q$</td>
<td>–</td>
<td>10</td>
<td>$\infty$</td>
</tr>
<tr>
<td>Average neutron wall load [MW/m$^2$]</td>
<td>–</td>
<td>0.5</td>
<td>1.2</td>
</tr>
</tbody>
</table>

Concerning the drift-optimisation based on a quasi-isodynamic configuration, it has been realised that the region of improved fast ion confinement is rather narrow making it difficult to verify this effect by neutral beam injection [5]. Studies about the possibility to use ion cyclotron resonance heating for this purpose are ongoing [29, 31]. However, at this stage it already can be said that achieving a large fast ion population will be difficult as the slowing down times at the high plasma densities, at which the improvement of the neoclassical confinement is most effective, are rather short. While minimising the fast ion population is desirable in a burning fusion plasma, the short slowing-down times constrain fast ion studies considerably. As the isodynamic drift-optimisation requires a minimum $\beta$ (of about 4%) to become effective, reducing the density and at the same time increasing the temperature might be an option for increasing the fast-particle population in W7-X. However, the strong temperature dependence of the neoclassical heat diffusivity ($D_\nu$/$\nu_\text{th} \sim T^{7/2}$) in combination with the limited heating power restricts this option. All in all, to provide a configuration in which alpha-particle production and the region of improved fast-ion confinement are consistent, further optimisation of the magnetic field configuration is required [32]. Finally, turbulent transport was not considered at all during the W7-X optimisation. It turns out that the magnetic field configuration of W7-X has a profound effect on turbulent modes, e.g. stabilising trapped-electron modes [33] or leading to poloidal localisation of the ion-temperature-gradient modes [34]. With the growing understanding of the behaviour of turbulence in 3D magnetic field configurations, in fact tailoring of turbulent transport can become a further criterion of stellarator optimisation [35].

### 2.3 Step-Ladder Approach

Another approach, in order to link the physical behaviour of existing experiments to power plant devices, is to consider dimensionless parameter scaling techniques [36]. For this purpose, dimensional analysis [37] or transformation invariance of basic plasma physics equations [38] can be employed. Following this approach, a set of dimensionless quantities can be obtained where the exponents are restricted in a way that makes the quantities dimensionless. Consequently, any linear combination of the selected set of dimensionless parameters is valid. For the concept of magnetic confinement the three commonly employed dimensionless plasma parameters are the normalised plasma pressure $\beta$, the normalised gyroradius $\rho^*$ and the collisionality $\nu^*$, defined as:

$$
\beta = 2 \mu_0 \frac{p_{\parallel}}{B_0}, \quad \rho^* = \frac{v_{\text{th}} m_i}{e B a^3}, \quad \nu^* = \frac{R_0 v_{\text{th},b}}{v_{\text{th},a}},
$$

where $a$ is the minor radius, $R_0$ the major radius, $p$ the plasma pressure, $v_{\text{th}}$ the thermal velocity, $v_{\text{th},b}$ the thermal collision frequency and $\epsilon$ the rotational transform. Despite the great insight which can be obtained from dimensionless scaling techniques, the method has some limitations which should be kept in mind for the following analysis. In particular, the dimensionless quantities give no information about the dependence of phenomena, e.g. atomic physics are not reflected in such an ansatz.

Although it is possible to simply compare the specific values of the dimensionless parameters between today’s experiments and future fusion devices, such an approach is not very conclusive. In order to measure the reactor relevance of existing and planned magnetic confinement devices, it is convenient to additionally rephrase the leading operation parameters of a device in so-called ‘dimensionless’ engineering parameters $B^* \sim R_0^{5/4}$, $P^* \sim P_0^{3/4}$ and $n^* \sim n_0^{3/4}/B$ [39]. Considering the Kadomtsev similarity constraints [37], $B^*$, $P^*$ and $n^*$ must remain constant in differently sized devices, in order to obtain the same dimensionless plasma physics parameters (omitting dimensional constants). In this approach the principle of similarity requires that the magnetic geometry of the compared
The formulation of such dimensionless engineering parameters allows one to link both the governing dimensionless physics quantities and the device parameters. To this extent scaling laws (empirical or theoretical) can be employed to transform the engineering to the physics parameters. This approach has the advantage that anticipated physic regimes can simultaneously be displayed within expected operation windows. Such a representation is referred to as a ‘step-ladder’ plot due to its characteristic appearance.

The combined engineering-physics parameter view can be seen in Fig. 1 where the left side shows the step-ladder plot for ASDEX Upgrade, JET and ITER assuming the normalized plasma density \( n^* = \text{const} \), which has been adapted from [39].

The right side of Fig. 1 reflects the same approach for the HELIAS line employing the scaling law ISS04 for the energy confinement time \( \tau_E \) with the same configuration factor \( f_{\text{en}} = \tau_E/\tau_E^{\text{ISS04}} \). The renormalization factor \( f_{\text{en}} \) can serve as a confinement enhancement or degradation factor similar to the \( H \)-factor used in tokamaks but, for stellarators, \( f_{\text{en}} \) also reflects the complex structure of stellarator magnetic fields and is therefore, dependent on the magnetic configuration [10, 11].

For the HELIAS-line, the transformation of the dimensionless parameters are determined by the relations

\[
\rho^* \sim B^* - 0.8104 P^* - 0.1934 n^* - 0.2302, \tag{2}
\]

\[
\nu^* \sim B^* + 0.2418 P^* - 0.7737 n^* + 1.9207, \tag{3}
\]

\[
\beta^* \sim B^* - 0.6209 P^* - 0.3868 n^* + 0.5397. \tag{4}
\]

Since the density is assumed to be determined by the ECH cut-off, changes in \( n^* \) need to be considered in the sequence from W7-X to HELIAS 5-B, which is in particular important for the collisionality which scales as \( \nu^* \sim n^* + 1.9207 \). In the tokamak picture, \( n^* \) is similar to the Greenwald density limit [12] and if all devices operate at a fixed ratio of the Greenwald density limit, \( n^* \) is constant for all devices meaning that all tokamak devices lie in the same plane of \( n^* \). In the stellarator picture, however, \( n \) is constant instead of \( n^* \) such that the right side of Fig. 1 becomes actually a 3D-plot. One has therefore to consider the projection of the plane from experimental devices to the plane of the power plant device. The visualisation of differences in the dimensionless parameter \( \nu^* \) is given by the broken line in the right side of Fig. 1 which is a projection of the W7-X plane to the HELIAS 5-B plane. The difference in collisionality between W7-X and the power plant scenario is therefore not a factor ten, but rather a factor two to three.

Comparing the step-ladder plot of ITER-like tokamaks with the HELIAS-like devices, indicates that the physics basis of advanced stellarators is less well covered than that of tokamaks. In physics dimensionless parameters, the gap from existing devices to burning plasmas appears evident. In comparison to tokamaks, the change both in \( B^* \), \( P^* \) and \( n^* \) as well as in \( \rho^* \) and \( \nu^* \) is more substantial for the discussed stellarators. In particular, the ITER device is seen to play a key role in the advancement of the tokamak-line.

The analysis of required control parameters in the form of dimensionless variables shows that the step from W7-X to a HELIAS reactor would be very large in the dimensionless engineering and physics quantities. Especially reactor relevant \( \nu^* \) and \( \rho^* \) are hardly accessible. In particular, simultaneous attainment of \( \nu^* \) and \( \beta^* \) of an envisaged reactor working point cannot be achieved in W7-X.

Although the step-ladder approach is a powerful tool to measure the reactor-relevance of today’s experiments in terms of a number of representative dimensionless (plasma-core) physics and engineering parameters, a number of additional constraints exist which cannot be incorporated into such a representation. In particular the physics and technology of the divertor and plasma exhaust is governed by very different similarity conditions. Nonetheless, it is possible to define global parameters which are not necessarily dimensionless but which can be en-
employed to characterise the required step-size to reactor conditions. For example, a commonly employed figure of merit which measures the challenge for the exhaust system is the parameter $P/R$.

An additional important challenge for stellarators, which is not directly covered by Fig. 1, is the confinement of fast particles and their interaction with Alfvénic instabilities. Therefore we introduce an additional dimensionless quantity $p^*$ which serves as figure of merit to describe the importance of fast particles in comparison with the background plasma. The normalised alpha particle pressure $p^*$ is therefore defined as the ratio of the fast particle pressure in relation to the pressure of the background plasma

$$p^* = \frac{p_{\alpha}}{p_{\text{back}}}$$  \hspace{1cm} (5)

where $p_{\text{back}} \sim n_T$ is the plasma pressure in its usual definition and the alpha particle pressure $p_{\alpha} \sim n_n T_n$. In this ansatz $T_n$ is constant and corresponds to the average energy of the alphas over the slowing-down time. In order to define $n_n$, the equation for the fusion power can be used which is equivalent to the number of generated alpha particles per time interval. Taking the derivative with respect to the volume and further the slowing down time $\tau_n \sim T_n^{3/2}/n$ as characteristic time interval in which the alpha particles remain ‘energetic’, the density of the alpha particles becomes

$$n_n = \frac{\partial P_{\text{fus}}}{\partial V} \cdot \tau_n.$$  \hspace{1cm} (6)

Approximating $\partial P_{\text{fus}}/\partial V$ in the relevant temperature regime of $10 – 20$ keV by $\sim n^2 T^2$ and substituting in equation (6), a scaling for the normalised alpha particle pressure can be obtained with

$$p^* \sim T_n^{5/2}\hspace{1cm}(7)$$

which allows us to represent $p^*$ in the dimensionless step-ladder approach. However, as intrinsically assumed, this scaling is only correct as long as the heating power is dominated by the fusion alphas.

Last, but not least, we consider the fusion triple product $n_T \tau_E$ which is a measure for the burn or ignition of a fusion device. It is generally accepted that $n_T \tau_E$ must reach a certain value above which the plasma can be considered to be ignited. According to the above introduced step-ladder methodology, isocontours for $P/R$, $p^*$ and $n_T \tau_E$ are given within the dimensionless engineering parameter space in Fig. 2.

It can be seen in Fig. 2 that for either of the presented ‘challenges’ regarding exhaust, fast particles and fusion burn, substantial gaps exist in the chosen representative figures of merit.

Comparing Fig. 2 with the values presented in Tab. 1, one realises some deviations. For example, the difference of $P/R_{2D}$ is less in the dimensionless plot, while the difference in $n_T \tau_E$ is greater than in the table. The renormalisation factor has been fixed in the dimensional analysis, however, the detailed 1D transport simulations showed that the renormalisation factor is quite different for W7-X and a HELIAS. Furthermore, the dimensionless extrapolation uses the empirical confinement time scaling ISS04 and is thus dependent on the scaling relations therein. It has also been shown in Fig. 2 that the transport regimes change from W7-X to a power plant and that for an ignited plasma the heating power is no longer an external variable, but rather determined by plasma volume, beta, and magnetic field. This together causes the underlying scaling relations of the confinement time scaling to change. While this can be reflected in Tab. 1 for single design points, it is much more complicated to accurately account for such effects in the dimensionless scaling which covers several orders of magnitude in different parameters. However, the conclusions which can be drawn from Fig. 2 remain intact, but absolute values should be taken with care.

The existence of the gaps for the HELIAS-line leads to the conclusion that the experimental program of W7-X needs to demonstrate the physics of high-beta discharges at lowest $\rho^*$ and $\nu^*$ (high-performance discharges). Since substantial gaps in $\rho^*$ and $\nu^*$ exist with regard to HELIAS reactor plasmas, it is mandatory to develop predictive capabilities about any issues related to collisionality and gyro-radius effects. Examples are the interplay of neoclassical and turbulent transport and the confinement of fast particles and their excitation of Alfvénic instabilities.

Overall, the step from W7-X to a power plant contains significant extrapolations of a number of physics and engineering parameters. While a further increase of $\beta$ is not foreseen and an envisaged increase of the magnetic field by a factor of about two appears to be sufficient, quantities such as plasma volume, magnetic field volume, energy stored in the plasma and power levels increase substantially. Associated with the high power levels of a power plant is the fact that the plasma heating is governed by alpha-particles which entails not only additional physics effects, but also adds requirements to the design of the device. Finally, the handling of high neutrons fluxes and fluences generated by a D-T fusion plasma introduces an entirely new level of complexity.

The conclusion of this analysis is to introduce a burning-plasmaHELIAS as a reasonable next step after W7-X. The
main purpose of such a device would be to investigate the burning plasma physics and to a limited extent also the associated technologies while the risk related to the extrapolation from W7-X results is kept at an appropriate level. As outlined in [15], this intermediate-step burning-plasma HELIAS would rely on the parallel development of the tokamak line. In particular, it is assumed that after such an intermediate device, the following development step might already be on the commercial power plant level. This scenario, however, requires that the technology solutions developed for a tokamak DEMO can be transferred to a HELIAS power plant without the need for another major experimental verification. From the physics and engineering point of view, as presented in Figures 1 and 2, this argument is substantiated by the fact that the operating point of HELIAS-5B already represents an ignited plasma.

On this basis a set of high-level requirements can be derived which a potential intermediate-step HELIAS device must fulfill in order bridge the gap from today’s experiments to commercial fusion for the HELIAS line. A tentative list of these high-level goals is summarised in the next section.

Some specifications, however, are still ambiguous. For example, it remains to be shown by detailed theoretical studies which value of $\nu^\ast$ must be achieved by an intermediate HELIAS device to allow for a meaningful experimental study of the important fast particle effects. Generally speaking, more in-depth studies are necessary to substantiate the list of high-level requirements presented below.

3. High-Level Requirements for a next-step Stellarator

An intermediate device is assumed to bridge the gap between W7-X and a HELIAS power plant. The high-level objective of such a device is to demonstrate and investigate the physics of a burning plasma and the corresponding confinement and control of fast alpha particles.

In this sense an intermediate step Stellarator is very much comparable with the general requirements for ITER [12]. New aspects would be the stellarator-specific physics and 3D engineering issues. Especially the divertor concept must be able to handle the heat and particle exhaust of a burning 3D plasma. Nonetheless, an intermediate step HELIAS is expected to have far fewer requirements and constraints than a HELIAS reactor on the power plant scale. Also with regard to accessibility, an intermediate step HELIAS can be regarded to be more a scientific experiment than an electricity generating plant. Consequently, an intermediate-step HELIAS is a device which uniquely allows for an optimisation of 3D reactor scenarios by fully investigating the plasma physics properties of 3D burning plasmas. Based on the step-ladder analysis of the last section, a tentative list of high-level specifications can be defined which is summarised in the list below:

- sufficient fast particle pressure (to assess, e.g. the effect of Alfvénic instabilities)
- high plasma $\beta$ ($\sim 4\%$ to enable fast particle confinement and to demonstrate high-performance operation)
- $\rho^\ast$ and $\nu^\ast$ must be sufficiently close to reactor conditions
- steady-state operation to allow for reactor scenario development (e.g. exhaust)
- optimised magnetic configuration with respect to neoclassical and turbulent transport of the main plasma, impurities as well as for fast particle confinement
- availability and feasibility of modular magnet system
- reliable divertor concept and operation (e.g. impurity control – [partial] detachment with high SOL radiation to reduce the divertor heat load to acceptable levels)

The definition of such high-level goals is important, since these form the guidelines and constraints for the development of design concepts. In particular, the specifications listed here, serve as input for the systems studies of next-step HELIAS devices as will be discussed in the sections below.

4. Systems Studies of possible next-step Scenarios

A well-established method to investigate the impact of engineering and physics parameter variations on a conceptual design are so-called ‘systems studies’. In the design phase of a next-step HELIAS device such studies allow the investigation of a wide parameter range and its impact on the design of the device. Ultimately, such an investigation allows one to show the robustness of a design point and optimise it with respect to the high-level goals taking into account trade-offs between different parameters and limitations. To conduct such systems studies usually ‘systems codes’ are employed, which are in this context simplified, yet comprehensive models of an entire fusion power plant.

While this approach has a long tradition for tokamaks, heliotrons and compact stellarators, only recently have systems code models been developed for the HELIAS advanced stellarator concept [14] including descriptions for the 3D topology, the modular coil set, and the island divertor. These models were implemented in the European systems code PROCESS [15] and tested successfully [16].

First design window analyses of helical devices were originally carried out for the heliotron concept [17]. Following the developments described above, systems studies have also recently been carried out for HELIAS reactor concepts [18]. In the following the same methodology is applied for different design concepts of an intermediate-step stellarator of the HELIAS line. Having the purpose to bridge the gap between W7-X and a HELIAS power plant, such a device must fulfill the high-level requirements outlined in the previous section.

However, the systems code PROCESS employs empirical confinement time scalings to extrapolate the confinement time, i.e. the plasma transport, to power plant sized devices. But as already outlined in the strategy presented in [14] and discussed in [19] empirical confinement times are not sufficient to confidently predict the confinement properties of a HELIAS power plant. Therefore, in addition to the systems code approach, a dedicated 1-D transport code [18] is employed to calculate and estimate the neoclassical and turbulent transport and thus provide a more sophisticated estimation of the confinement in a HELIAS power plant and intermediate-step burning-plasma stellarators.

Since the step from W7-X to a HELIAS power plant is rather large both in engineering and physics quantities, a number of different devices could be envisaged to fit the stated goals. In the following studies the focus is put on two cases. The first
case represents the smallest possible device, which could be realised on a near-term time scale using mostly today’s technology, in the following called ‘Option A’. The second case, which can be seen as an upper boundary, is meant to be a DEMO-like design which employs reactor-ready technology and should consequently produce a net amount of electricity. Since there are still possibilities for a design compromise between those two cases, the DEMO-like concept is referred to here as ‘Option C’ (i.e. ‘Option B’ would be a compromise between these two options but is not investigated in this work).

4.1 Workflow

Before the individual options are presented in detail, the general workflow which is followed in this work is introduced; see Fig. 3 for the flowchart.

![Flowchart](image)

Figure 3: Flowchart for the integrated concept development of design points of options for an intermediate-step stellarator.

Generally, the first approach is to define a number of high-level requirements which directly influence certain parameters and in addition serve as limits and constraints in the subsequent calculations. With the general inputs defined, the next step is to carry out simulations. One could either start with systems studies and make assumptions on the transport or start with transport simulations and make assumptions on the size of the device. In any case, both tools need to be coupled by iterations. E.g. starting from systems studies, engineering parameters such as the size and the magnetic field can be narrowed down which serves as input for the transport simulations which in turn provide plasma parameters such as the temperature and the confinement time. This in turn, is fed back to the systems studies improving the modeling. After a few iterations back and forth between the systems studies and the transport simulations, a consistent design is obtained. The ‘final’ set of major input parameters for the systems studies is summarised in Tab. 2.

In the next section, this approach is used for Option A. First the systems studies are discussed and afterwards the transport simulations. However, one has to keep in mind, that these are not separated but are actually interconnected and the results presented are an outcome of several iterations back and forth between both tools.

4.2 Option A

As the rationale for Option A is to be a small device which should be realisable on a fast track, i.e. shortly after W7-X has demonstrated the achievements of optimisation and steady-state operation, the device should mostly employ today’s technology or technology expected to be ready in the near future. This option can thus be regarded more as a scientific experiment to clarify the gaps in physics mentioned earlier. In this approach it is expected that reactor-relevant technology is developed for a tokamak DEMO which should then be transferable to the HELIAS line.

Under this guideline, a subset of goals can be defined in addition to the high-level goals of the last section. Being more a scientific experiment on a near-time scale, it is not required for this option to produce electrical power. Rather, a fair amount of fusion power is required to achieve plasma parameters relevant for reactor conditions. To be more precise, not the amount of fusion power is the real design constraint for Option A, but the required alpha pressure $p^\alpha$ and the fusion gain $Q$. However, as a detailed specification for these parameters is still lacking and subject of ongoing research, the fusion power as been taken as proxy for the design constraint with $P_{\text{out}} = 500\,\text{MW}$.

Consequently, a blanket is not assumed and only a shield is considered to protect the coils. Without the blanket, space should be available to have an aspect ratio similar to that of W7-X with $A = 10.5$. To further save costs, NbTi superconductor technology is assumed for Option A. The device will be designed for steady-state operation as this is one of the great advantages of the stellarator concept. Therefore about 100 MW are assumed for cooling based on Helium technology for safety reasons [49] and in view of power plant requirements. On the physics side, 5% Helium is assumed in the plasma as ‘ash’ and the volume-averaged temperature is fixed to $T = 7\,\text{keV}$. Correspondingly, the renormalisation factor representing the confinement enhancement with respect to the empirical confinement time scaling law ISS04 was limited to $f_{\text{ren}} = \tau_E/\tau_{E,\text{ISS04}} \leq 1.8$ (i.e. the systems studies have been iterated in combination with detailed transport simulations, discussed in subsection 4.2.2). For comparison, the confinement enhancement in W7-X is expected to be on the order of $f_{\text{ren}}^{\text{W7X}} \approx 2$ [48].

For the controlled particle and energy exhaust, the island divertor concept is assumed which was succesful during operation of W7-AS and will be further qualified in the later operation phases of W7-X. The island divertor model assumes cross-field diffusion and radiation around the X-point in combination with a geometrical representation [11]. The heat-load limit on the divertor is specified to be $q_{\text{av}}^{\text{max}} = 5\,\text{MW/m}^2$ which has been proposed as the limit for power plants [50]. Due to the low neutron fluence in Option A one could also discuss a higher limit. As input for the divertor model the perpendicular heat diffusion coefficient was set to $\chi_\perp = 1.5\,\text{m}^2/\text{s}$. Further, the inclination of the divertor plate relative to the field lines is assumed to be $\alpha_{\text{div}} = 2^\circ$, the temperature in front of the divertor plates $T_i = 3\,\text{eV}$ and the field line pitch angle $\Theta = O(10^{-2})$ [46] [23]. Tab. 2 summarises the parameters of Option A and compares them to Option C.

4.2.1. Design Window Analysis – Option A

For the design window analysis of Option A, the main engineering parameters (i.e. the major radius and the magnetic
field strength on axis) were systematically varied within a predefined range of $R = 12 . . . 15 \text{ m}$ and $B_t = 4 . . . 5.6 \text{ T}$. Both the high-level and the above-mentioned subsequent goals have been taken as constraints / limits and held constant in the system studies. Thus, every design point is required to reach 500 MW fusion power. To achieve this while varying device size and magnetic field, the density, the external heating power and the confinement enhancement factor were used as iteration variables. The corresponding result for Option A is shown in Fig. 4 where isocurves of the volume-averaged thermal plasma ($\beta$) and the average neutron wall-load $\Gamma_{\text{WNL}}$, and external heating power are highlighted as important parameters.

It should be noted that due to the 3D topology and the resulting higher complexity of the systems code models, the calculation time for a single run of a HELIAS design point is on the order of a few minutes on a modern CPU. For the design window analysis presented here a resolution of $16 \times 16$ for the varied engineering parameters was chosen corresponding to $1$ day calculation time per figure.[51].

As can be seen from Fig. 4 reasonable beta-values in the range of $3 - 5\%$ can be obtained in the considered engineering parameter range (blue lines). While the beta-limit is a strongly limiting factor for the HELIAS reactor studies, it’s importance for the intermediate-step stellarator, Option A, is rather low.[78] Linear stability predicts the beta-limit to be in the range of $\beta = 4.5\%$, but stellarator experiments have demonstrated the capability to operate above this limit[52] such that beta may be ultimately limited by stochasticity of the plasma edge and corresponding destruction of flux surfaces and shrinking of the plasma volume. However, these effects are much reduced in a HELIAS due to the optimisation of the magnetic configuration. Such a beta-limit has been predicted to be in the range of $5 - 6\%$ [53]. In the design window analysis of Option A, the isocurves of the external heating power and beta are nearly parallel. Already at $\beta = 4.5\%$, an external heating power of 50 MW is required. It would not seem desirable to select a design requiring more heating power which reduces the fusion gain $Q$, and the beta-limit therefore does not play a role.

However, since the plasma is maintained by external heating using ECRH, the cut-off density of O1-mode heating must be taken into account. The magnetic field provides a highly localized resonance for O1-mode ECRH heating at $B_t,\text{max}$ near the magnetic axis. As the considered magnetic configurations have a mirror term for the magnetic field strength of around 10% in the plasma center, the resonance is $B_t,\text{max} = 1.1 \cdot B_t$. For example at $B_t = 4.5 \text{ T}$ the resonance is at 5 T which would be exactly the O1-resonance for the 140 GHz W7-X gyrotrons. The cut-off for O1-mode heating is then $2.4 \cdot 10^{20} \text{ m}^{-3}$ which leaves about 10% of margin with respect to central densities on the order of $2.2 \cdot 10^{20} \text{ m}^{-3}$. Access to lower fields than $B_t = 4.5 \text{ T}$ is therefore problematic as the cut-off density decreases with $B^2$, i.e. at $B_t = 4.0 \text{ T}$ it drops to $1.85 \cdot 10^{20} \text{ m}^{-3}$.

As outlined above, the systems studies have been iterated in alternation with 1D transport simulations and the confinement enhancement factor was set accordingly to $f_{\text{ren}} \leq 1.8$. Since considerable external heating power is used to maintain the plasma, the confinement has a relatively small effect on the beta contours. However, the required external heating power is very sensitive to $f_{\text{ren}}$ as an overall degradation of the confinement from $f_{\text{ren}} = 1.8$ to 1.6 would double the required heating power, e.g. from 50 to 100 MW. This illustrates how critical it is to accurately predict confinement.

The average neutron wall load $\Gamma_{\text{WNL}}$ (orange) varies only moderately over the engineering range considered. This is clear as the fusion power is constant and only the first wall area is changing with size, i.e. decreasing the device size by 1.5 m from 13.75 to 12.25 m increases the neutron wall load from 0.4 to 0.5 MW/m$^2$. Consequently, the neutron wall load is a factor three lower than in a HELIAS power plant, but still high enough for e.g. material testing, especially as the device could be designed for steady-state. However, without further

### Table 2: Summary and comparison of additional, concept-specific sub-goals (inputs for the systems studies for Option A (left) and Option C (right). The volume-averaged temperature ($T$) as well as the renormalisation factor $f_{\text{ren}}$ have been obtained from 1-D transport simulations, see subsection 4.2.2 and 4.3.2.

<table>
<thead>
<tr>
<th>Option A</th>
<th>Option C</th>
</tr>
</thead>
<tbody>
<tr>
<td>- 500 MW fusion power</td>
<td>- 200 MW net el. power</td>
</tr>
<tr>
<td>- no blanket, only shield</td>
<td>- blanket, maintenance</td>
</tr>
<tr>
<td>- Aspect ratio as in W7-X ($A = 10.5$)</td>
<td>- high aspect ratio as in HELIAS-5B ($A = 12$)</td>
</tr>
<tr>
<td>- NbTi superconductor</td>
<td>- Nb$_3$Sn superconductor</td>
</tr>
<tr>
<td>- 100 MW pumping power, He</td>
<td>- 150 MW pumping power, He</td>
</tr>
<tr>
<td>- $q_{\text{div}}^{\text{max}} = 5 \text{ MW/m}^2$</td>
<td>- $q_{\text{div}}^{\text{max}} = 5 \text{ MW/m}^2$</td>
</tr>
<tr>
<td>- 5% Helium, ($T$) = 7 keV</td>
<td>- 5% Helium, ($T$) = 9 keV</td>
</tr>
<tr>
<td>- $f_{\text{ren}} \leq 1.8$</td>
<td>- $f_{\text{ren}} \leq 1.5$</td>
</tr>
</tbody>
</table>

Figure 4: Design window analysis for the intermediate-step HELIAS-5B ($A = 10$) and HELIAS-5B ($A = 12$). Shown are isocurves of the volume-averaged thermal plasma ($\beta$) (blue), the average neutron wall-load $\Gamma_{\text{WNL}}$ (orange), and external heating power (black). Since the fusion power was kept constant, the heating power contours are equivalent to the fusion gain contours (black). The normalised alpha-pressure is constant reaching a value of $p_0^\alpha = 12\%$ in the plasma centre.

---

50 MW
25 MW heating power
Q=20
50 MW
Q=10
$\Gamma_{WNL}$
$0.4 \text{ MW/m}^2$

Magnetic Field on Axis: $B_t [\text{T}]$

Major Radius: $R_0 [\text{m}]$
material qualifying, the lifetime of components and the device
is limited by the neutron damage in terms of displacements-per-atom (dpa).

Isocontours of other parameters are not shown in Fig. 1 to retain clarity. E.g. the radiation fraction, which is required in
the scrape-off-layer (SOL) to reduce the heat load of the
divertor to 5 MW/m² must be for the maximum considered size
on the order of 40% and increases to 50% for the smallest device
sizes. Impurities in the plasma core for additional radiation
have not been considered in this study.

Another engineering parameter which is often of interest is the
stored magnetic energy in the coil system which is a proxy
for the required support structure. For the smallest device size
at low field this value is on the order of \( W_{\text{mag}} = 30 \text{ GJ} \) and increases up to 50 GJ for the highest field and largest size.

The systems studies suggest that NbTi can be used to achieve the
desired fields, however the maximum field on the surface of
the coil is for e.g. \( R = 14 \text{ m} \) and \( B = 4.5 \text{ T} \) on the order of \( B_{\text{mag}} \approx 10 \text{ T} \). To push NbTi to such a high field, super-
critical helium cooling at 1.8 K is needed requiring a higher
effort for the cooling systems. It should be noted, that the Nb/Ti
is limited by the neutron damage in terms of displacements-per-atom (dpa).

For the density a ‘standard’ profile has been selected and
the anomalous transport, as so far no better quan-
titative assessment exists, the anomalous heat conductivity has
been described by \( \chi_{\text{ano}} = 1/\tau \) and falling off towards the centre
with \( \chi_{\text{edge}} = 3.0 \text{ m}^2/\text{s} \) at the very edge. A new physics
motivated critical gradient model is subject of ongoing research.

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motivated critical gradient model is subject of ongoing research.

The resulting density and temperature profile of an exemplary
scenario of Option A are shown in Fig. 5. The global
confinement according to the simulations is in this scenario
\( \tau_E^{\text{ISS04}} = 1.8 \) in terms of the empirical ISS04 scaling. As
already stated, this result, including the density and tempera-
ture profiles and values, have been taken as input for systems
studies of Option A.

### 4.3 Option C

While ‘Option A’ represents a bounding scenario for a small,
fast-track intermediate-step stellarator, ‘Option C’ in contrast
is meant to be an upper boundary scenario for a large, DEMO-
like device employing reactor-ready technology. Consequently,
a pre-requisite of Option C is the research and development of
reactor-relevant technology similar to a tokamak DEMO.

As for Option A, a set of concept-specific sub-goals can be
defined for Option C which need to be realised in addition to
the high-level requirements outlined in section 5. Under
the premise to be a DEMO-like device, Option C should produce a
reasonable net amount of electricity, i.e. set here at 200 MW, to
demonstrate the power plant capability of the concept. Con-
sequently, a full blanket and shield are required and enough
space must be foreseen to accommodate these components. As
a result, the aspect ratio is increased to \( A = 12 \) compared to
\( A = 10.5 \) for Option A as was already done in the engineering
study of the of the power-plant sized HELIAS 5-B.

Further, Nb₃Sn is foreseen as superconductor, which could
also be a possible conductor for a HELIAS power plant. Similar
to Option A, the device will be designed for steady-state oper-
ation. In a similar fashion, helium cooling technology is envis-
gaged conservatively assuming about 150 MW pumping power.
According to the detailed predictive physics transport simula-
tions, see subsection 4.3.2 which have been iterated with the
systems studies, the helium ‘ash’ is set to 5% and the volume-
averaged temperature to \( (T) = 9 \text{ keV} \). Correspondingly, the
renormalisation factor representing the confinement enhance-
ment with respect to the ISS04 confinement time scaling law
was limited to \( f_{\text{con}} = \tau_E/\tau_E^{\text{ISS04}} \leq 1.5 \).

It may seem surprising that the confinement enhancement
factor from Option C is different to that from Option A. How-
ever, this is due to the paradigm change of the underlying scal-
ring relations. In the regression of the empirical confinement
time scaling it is assumed that the heating power \( P \) is an inde-
pendent parameter. Under fusion conditions, however, alpha
particles heat the plasma and the heating power is, therefore, no longer a free parameter. Instead, it is interconnected to the plasma volume, plasma beta, and the magnetic field. As such, $\tau_E$ scales differently for a reactor than for an experimental scenario where the heating power can be externally adjusted as an independent parameter. This has been explained in detail in [43]. The sub-goals of Option C are summarised in Tab. 2.

### 4.3.1. Design Window Analysis – Option C

Again, the high-level requirements and the above-mentioned sub-goals have been taken as constraints for the design window analysis of Option C. This time the major radius was varied in the range $R = 15 \ldots 20 \, \text{m}$ and the magnetic field on-axis between $B_t = 4.5 \ldots 5.5 \, \text{T}$ while the density, the confinement enhancement factor as well as the external heating power were taken as iteration variables. The corresponding result for Option C is shown in Fig. 6, where isocontours of the volume-averaged thermal plasma ($\langle \beta \rangle$), the average neutron wall-load $\Gamma_{\text{NWL}}$, and external heating power are highlighted.

A first result which can be inferred from Fig. 6 is the fact that, under the given confinement and size constraints, the design points within the systems study are not ignited. The black curves show the required external heating power which is needed to fulfill the power balance. Again, the beta-contours (blue) run approximately parallel to the heating power contours. The plasma beta takes reasonable values of $4 \ldots 5\%$ in the range between 50 and 100 MW external heating power.

Consequently for Option C, the beta-limit also does not play a large role unless one would be restricted in the achievement of higher field strengths. But as outlined above, Nb$_3$Sn superconductor is envisaged from the beginning for this option allowing a higher maximum field on the coil and therefore magnetic field strengths of up to 5.5 T on-axis should be unproblematic. In particular for $R = 18 \, \text{m}$ and $B_t = 5.5 \, \text{T}$, the maximum magnetic field on the surface of the coil is about $B_{\text{max}} \approx 12 \, \text{T}$ which is consistent with Nb$_3$Sn technology and normal Helium
cooling (4.2K). As already shown in the systems studies for HELIAS power plant devices, the contours of construction cost are rather flat with respect to the magnetic field, i.e. it is very desirable to employ a high field for Option C.

At a high field of about 5.5 T on-axis (6 T including the mirror term), the ECRH cut-off is at \( 3.5 \cdot 10^{20} \text{ m}^{-3} \), and therefore not a concern for the systems studies and the achievable density. Even in the centre of the plasma, a density not higher than \( n_\text{e} \sim 2.0 \cdot 10^{20} \text{ m}^{-3} \) is required, cf. subsection 4.3.2.

Since the considered range of device sizes is greater for Option C than for A it follows that the average neutron wall load \( \Gamma_{\text{NWL}, \text{orange}} \) also has a broader variation over the whole design window analysis between 0.5...1.0 MW/m\(^2\). This is mostly due to the change of first wall area with changing major radius. However, as seen from Fig. 6, the isocontours of the neutron average wall load are not horizontal lines as for Option A, but rather decreasing with increasing magnetic field. This is simply due to the fact, that for lower magnetic field the confinement time is lower and the required heating power must increase. As the net electric power is held constant, the density and fusion power must increase to provide additional gross electric power to sustain the additional heating. Thus, the higher fusion power for lower magnetic field leads directly to an increase of neutrons. At 4.5 T the required fusion power is about 1400 MW and can be reduced to 1100 MW for 5.5 T on-axis at a constant net electric power of 200 MW.

For the same reasons also the required radiation fraction in the SOL varies over a wider range from 60% for the largest device and field up to 80% for the smallest. And the stored magnetic energy in the coil system varies vice versa from 60 GJ\(^3\) to 130 GJ.

Similar as for Option A, the required external heating power is rather sensitive to changes in the confinement enhancement factor \( f_{\text{ren}} \), which was set here according to the 1D transport simulations to \( \tau_{\text{E}}^{1D} / \tau_{\text{ISS04}}^{1D} \leq 1.5 \). However, for Option C not only the external heating power would change but also the beta-contours would shift to lower fields as for Option C considerable heating power is coming from the fusion alphas. The transport simulation for Option C are discussed in the next section.

### 4.3.2. 1-D Transport Scenario – Option C

The same methodology for the predictive transport simulations is applied here which was already used for Option A. Again, the W7-X ‘high-mirror’ configuration was selected for its reactor relevance. However, the aspect ratio of this magnetic configuration is with \( A \) not the same as the one used in the systems studies of Option C with \( A = 12 \). Therefore the configuration has been scaled such, that the plasma volume corresponds to the design point with \( R = 18 \text{ m} \). It is clear that this is not completely consistent, but is nevertheless a reasonable approximation. Dedicated magnetic configurations for an intermediate-step HELIAS will be further optimised and are therefore expected to have better confinement than the results derived based on the W7-X ‘high-mirror’ configuration.

For the simulation a high field has been chosen with \( B_t = 5.5 \text{ T} \) and the external heating power by ECRH adjusted to 50 MW with a Gaussian profile and central deposition. The alpha heating power is self-consistently taken into account in the simulations. Again as for Option A, a standard flat density profile has been used and kept constant and the anomalous heat conductivity – described by \( \chi_{\text{ano}} \sim 1/n \) and falling off towards the centre – has been set to \( \chi_{\text{edge}} = 3.0 \text{ m}^2/\text{s} \) at the very edge.

The resulting profiles of this simulation are shown in Fig. 7. The simulation results were taken as input for the systems studies of Option C and have been iterated until both the design window analysis and the 1D simulations were in agreement.

### 5. Economic Comparison

As the options presented here for an intermediate-step stellarator represent boundary cases with quite a conceptual difference between Option A and C, it is meaningful to carry out an
economic comparison in order to rate the effect of the respective sub-goals on the construction costs.

The current version of PROCESS accommodates a basic cost-model with which it is possible to estimate the construction costs of a design point based on the total sum of material costs. In fact, the systems code PROCESS can calculate for each component of a fusion device the size. Each component is described by a material or even several materials. Based on the size of the components and the material densities the total weight for each material can be estimated. Every material in turn is associated with specific cost-per-weights which allows estimation of the costs of each component and in total the direct costs of the device as a sum of all individual components. The direct costs are complemented by indirect costs which are a flat rate of the direct costs and represent together the total construction costs. A cost penalty for the complexity of components is of yet not included in the model (costs of certain components may thus be underestimated). The PROCESS cost model has been benchmarked with the dedicated cost analysis code FRESCO which showed a reasonable agreement for the total costs of a tokamak test case with about 20% difference [60].

The cost estimates will be given here as ‘PROCESS currency units’ (PCU) since the cost analysis is carried out for all devices in the same framework allowing a relative comparison between the individual devices while absolute values should be taken with care.

For this comparison, favourable design points are selected from each design window analysis and compared in a cost-breakdown. For Option A, a medium-sized low field device was selected with \( R = 14 \text{ m} \) and \( B_t = 4.5 \text{ T} \) while for Option C, a high field, larger device seems to be a favourable design point with \( R = 18 \text{ m} \) and \( B_t = 5.5 \text{ T} \), important parameters are summarised in Tab. 3. The total construction cost of both these design points have been broken down to their major contributions, which are the magnets, the blanket (including the shield), the buildings, the equipment and indirect costs. The results are shown in Fig. 8. Additional to these design points, the total construction costs of a HELIAS power plant and an ‘equivalent’ tokamak (Model B of the European PPCS study [25]) are presented as reference which have been discussed in [18].

A very striking result from this comparison as seen in Fig. 8 is the fact that the cost difference between the boundary cases Option A and C is about a factor two. In particular the magnet costs contribute to this difference which are much higher for the DEMO-like device than for the near-term step. This is attributed to two reasons. First, Option C is a larger device with higher field and requires therefore a higher amount of superconducting material and second, the costs for Nb_3Sn are considerably higher than for NbTi. This confirms the strategy to employ NbTi for the near-term device.

The costs for the blanket are of course higher for Option C which foresees a full blanket concept in contrast to Option A with solely a shield. However, in this analysis the total blanket costs are a rather small fraction of the total construction costs. It is unclear if this is an underestimation compared to the other costs since the blanket is also a complex component for a HELIAS device. As already stated above, the complexity of components is not yet considered for the costs, but is relevant for future studies. The upgrade of the cost model is an ongoing and continuous process.

Also the building and equipment costs are higher for Option C which is understandable as Option C requires many more buildings and equipment for self-sufficient supply of tritium and power conversion systems in order to produce a net amount of electricity.

In comparison to a HELIAS power plant design point, Option A would require only a third of the construction costs, while Option C reaches two-thirds of the costs of a power plant. If one were to model an idealised version of ITER [61] in PROCESS, the construction costs would lie nearly in the middle between the exemplary design points of HELIAS Option A and C.

Although PROCESS has been developed for modelling of power plant devices, it is possible to also model W7-X. How-
ever, the uncertainties associated with this analysis are rather high. With respect to the cost analysis presented in Fig. 8, Option A would be about three times more expensive than W7-X. Using the actual costs of the W7-X construction (until 2014) as a reference point, the current estimate of the ITER costs [62] is about a factor of three larger than the PROCESS estimate. How much this can be attributed to the limitations of the PROCESS cost model and how much this is due to the first-of-a-kind nature of the ITER enterprise is unclear.

As Option C should be designed with a tritium breeding ratio larger than one, the tritium supply should be self-sufficient apart from the start-up inventory. Tritium supply for Option A, in contrast, needs to be supplied from external sources due to the lack of a blanket. Comparing with the ITER fusion burn phase, tritium consumption could be on the order of one kilogram per year [63] for the lack of a blanket. Tritium supply for Option A, in contrast, needs to be supplied from external sources due to the lack of a blanket. Comparing with the ITER fusion burn phase, tritium consumption could be on the order of one kilogram per year [63] for 5 years.

Nevertheless, in either of the presented options for an intermediate-step stellarator, a tritium start-up inventory is required to initiate operation of the devices. One of the main commercial tritium sources are the Canada Deuterium Uranium (CANDU) type pressurised heavy water reactors which have a total supply capacity of several kilogram tritium per year. The shutdown of the CANDU type reactors would thus have a great impact on the tritium supply. However, recent discussions started regarding a 30 year life-time extensions of these reactors [64] potentially improving the situation for tritium supply in the upcoming decades. Once a ‘fleet’ of fusion power plants is running, the surplus of produced tritium can be used for the start-up of new fusion power plants. Apart from that, other possibilities exist to breed tritium commercially [63].

Costs for tritium have not yet been taken into account in the cost assessments since the estimation of the tritium start-up inventory of a stellarator power plant are still too vague. The resulting contribution of the tritium start-up inventory to the total construction costs and, for Option A, also the operation costs cannot be calculated.

6. Summary and Conclusions

This work is thought of as a starting point for a more in-depth discussion of a research strategy leading from Wendelstein 7-X to a HELIAS power plant. The experimental results of Wendelstein 7-X, which has just started operation, will of course play an essential role in the continuing refinement of this analysis.

Looking at the extrapolation from W7-X to a power plant, three approaches or viewing perspectives have been presented. They shed light on the level of extrapolation required or in other words they indicate the gaps in physics and engineering parameters which have to be bridged. Selected physics and engineering parameters (e.g. energy of the magnet system, stored energy in the plasma, heating power, P/R, fusion power gain, triple product), already show increases by orders of magnitude when going from W7-X to a power plant. Other quantities (plasma β, average magnetic field) need no or only moderate extrapolation which is a particular property of the HELIAS concept. Considering the scientific progress which has been made since the optimised design of W7-X was frozen, a further refinement of the optimisation seems possible and also meaningful. This concerns, in particular, the fast ion confinement and the inclusion of the turbulent transport in the optimization procedure. Finally, combining dimensionless physics quantities with dimensionless engineering parameters and employing empirical confinement scaling laws show the necessary steps between different experiments or fusion devices in a more rigorous way. Comparing the HELIAS development to the tokamak line, from ASDEX Upgrade and JET to ITER and a tokamak DEMO, it becomes clear that between W7-X and HELIAS 5-B the step or gap is much larger than between JET and ITER or ITER and DEMO.

Taking these arguments together, two possible options for filling this gap are investigated. Based on a tentative list of high-level requirements, guidelines for the conceptual study of an intermediate-step HELIAS are developed. The two options represent different levels of sophistication and basically can be considered as bounding cases for such a device. Option A is defined as a reasonably small fast-track device, while Option C is a DEMO-like device with net electrical power output. For Option A, the fusion power is fixed to a value comparable to ITER (500 MW). Selecting an example within the design window analysis, this suggests a device with a major radius of 14 m, an average magnetic field on axis of 4.5 T and a fusion power gain of Q = 10. The moderate magnetic field allows the use of conventional NbTi superconductor. This may require supercritical helium cooling but needs a more detailed engineering assessment. For Option C, a fixed net electrical power of 200 MW is assumed. This results in a larger device (R = 18 m) with a larger aspect ratio (A = 12 instead of 10 for Option A), a larger magnetic field (5.5 T) and a significantly higher fusion power of 1100 MW. The higher magnetic field requires a different type of superconductor. Nb5Sn, as used for the ITER toroidal field coils, would fulfill this requirement. With a fusion power gain of Q = 20, this device would still not be ignited.

A first cost assessment indicates that Option C is more expensive by approximately a factor of two, ignoring the costs for tritium. Option C requires a start-up inventory, while Option A depends on a continuous tritium supply as it does not have a breeding blanket.

As the Options A and C represent bounding cases, of course any compromise between them is conceivable. The further development and refinement of the conceptual design of an intermediate-step HELIAS will depend on the validation of the

Table 3: Summary and comparison of relevant parameters for the exemplary design points of Option A and C.

<table>
<thead>
<tr>
<th>Device Option</th>
<th>A</th>
<th>C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Major Radius [m]</td>
<td>14</td>
<td>18</td>
</tr>
<tr>
<td>Fusion Power [GW]</td>
<td>500</td>
<td>1100</td>
</tr>
<tr>
<td>Vol. Averaged Plasma Beta [%]</td>
<td>4.3</td>
<td>3.4</td>
</tr>
<tr>
<td>Magnetic Field on Axis [T]</td>
<td>4.5</td>
<td>5.5</td>
</tr>
<tr>
<td>Maximum Field on Coil [T]</td>
<td>10</td>
<td>12</td>
</tr>
<tr>
<td>Av. Neutron Wall Load [MW/m²]</td>
<td>0.4</td>
<td>0.65</td>
</tr>
<tr>
<td>Cold Mass [kt]</td>
<td>15</td>
<td>30</td>
</tr>
<tr>
<td>SC Mass [kt]</td>
<td>0.3</td>
<td>1.0</td>
</tr>
<tr>
<td>Fusion Gain</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Norm. Alpha Pressure (centre) [%]</td>
<td>7</td>
<td>11</td>
</tr>
</tbody>
</table>

A Remark on Tritium

As Option C should be designed with a tritium breeding ratio larger than one, the tritium supply should be self-sufficient apart from the start-up inventory. Tritium supply for Option A, in contrast, needs to be supplied from external sources due to the lack of a blanket. Comparing with the ITER fusion burn phase, tritium consumption could be on the order of one kilogram per year [63] for ~ 5 years.
optimisation principles by W7-X, on the advancement of these theoretical understanding of confinement and stability of optimised stellarators and on the capability to extrapolate to a fusion power plant. Moreover, the exact design will also depend on the general development of fusion technologies and how easily these can be transferred to such a device.

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